

Seat No.	
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B.E. (Mechanical) (Semester - VIII) Examination, April - 2016**INDUSTRIAL ENGINEERING****Sub. Code : 49418**

Day and Date : Wednesday, 20 - 04 - 2016

Total Marks : 100

Time : 3.00 p.m. to 6.00 p.m.

- Instructions :
- 1) Solve any three questions from section - I and any three questions from section - II.
 - 2) All questions are to be written in the same answer book.
 - 3) Figures to the right indicate full marks.
 - 4) Assume suitable data if necessary and state it clearly.

SECTION - I

- Q1) a) State the tools and techniques of plant layout and explain any one. [8]
b) Explain various functions of PPC. [8]

- Q2) a) Explain line balancing and machine selection with respect to process planning. [8]
b) From the following correlation, establish forecast for 60 lakhs students. [8]

No. of students (lakhs)	15	22	25	36	42
Sales of books (hundreds)	65	80	96	130	185

- Q3) a) Consumption of keys is 2000 per month. Each key cost Rs. 5/-. For placing order it costs Rs. 50/- and to stock keys costing is 10% of cost of key. Factory works for 300 days in year. Procurement time is 5 days and safety stock is 300 keys. [10]

Find

- i) Economic order quantity,
 - ii) Number of orders,
 - iii) Minimum and maximum stock,
 - iv) Reorder point,
 - v) Total cost including material.
- b) Explain make or buy decision technique. [6]

P.T.O.

- Q4) a) Select proper material handling system for transporting coal from receiving station of furnace of steam power plant with justification. [8]
- b) From the following data draw network, determine critical path, project duration and floats of all activities. [10]

Activity	1-2	1-3	1-4	3-5	4-5	5-6	2-6	5-7	7-8	6-8	8-9
Duration	8	5	13	12	6	7	6	9	2	8	6

SECTION - II

- Q5) a) What is excess work content and explain various causes of excess work content. [8]
- b) What is value and how the value can be subdivided? [8]
- Q6) a) Explain method study symbols and draw a flow process chart using these symbols. [8]
- b) What is micromotion study? Explain use of therbligs and SIMO chart in micromotion study. [8]
- Q7) a) From the following cumulative stop watch measurement data find out standard time and output for 8 hr. shift considering total allowance of 15%. Also calculate efficiency for actual output of 280. Eliminate erroneous readings. [9]

Element	Cycle in min.				P.R.
	1	2	3	4	
1	0.45	1.82	3.37	5.00	80
2	0.80	2.18	3.75	5.80	100
3	1.32	2.75	4.30	6.35	120
4	1.52	2.97	4.54	7.00	130

- b) State the applications of ergonomics and what is ergometer and its types. [8]

Q8) a) What are possible methods of job evaluation, explain any one. [8]

b) Work sampling study shows total number of observations 6000 in which idle were 400 times. Performance rating is 90%. Total number of parts produced 1000. Allowances 15%. Study time duration was 5000 minutes

Calculate

- i) Standard time.
- ii) Estimate accuracy at 95% level of confidence.
- iii) If desired accuracy is 5% comment on result.

[9]

